



FROM SOUTH

LEAVE THE M1 AT JUNCTION 32, THEN **JOIN** THE M18 MOTORWAY

LEAVE THE M18 AT JUNCTION 5, THEN AT ROUNDABOUT **TAKE THE 3RD EXIT** ONTO THE M180

LEAVE THE M180 AT JUNCTION 4, THEN AT ROUNDABOUT **TAKE THE 1ST EXIT** ONTO THE A18

AT ROUNDABOUT **TAKE THE 1ST EXIT** ONTO THE A18

AT ROUNDABOUT **TAKE THE 4TH EXIT** ONTO THE A18

TURN OFF LEFT ONTO THE CORUS STEEL SITE

THROUGH THE SECURITY GATES TAKE THE **1ST LEFT**

FOLLOW THE ROAD ROUND AND **TURN RIGHT** UNDER THE BRIDGE

AT THE T-JUNCTION **TURN LEFT**

FROM NORTH

LEAVE THE M62 AT JUNCTION 35, THEN **JOIN** THE M18 MOTORWAY

LEAVE THE M18 AT JUNCTION 5, THEN AT ROUNDABOUT **TAKE THE 1ST EXIT** ONTO THE M180

LEAVE THE M180 AT JUNCTION 4, THEN AT ROUNDABOUT **TAKE THE 1ST EXIT** ONTO THE A18

AT ROUNDABOUT **TAKE THE 1ST EXIT** ONTO THE A18

AT ROUNDABOUT **TAKE THE 4TH EXIT** ONTO THE A18

TURN OFF LEFT ONTO THE CORUS STEEL SITE

THROUGH THE SECURITY GATES TAKE THE **1ST LEFT**

FOLLOW THE ROAD ROUND AND **TURN RIGHT** UNDER THE BRIDGE

AT THE T-JUNCTION **TURN LEFT**