

Issue 11
Date of Issue: November 2008

ENVIRONMENTAL POLICY

Castle Cement Limited recognises the impact of its operations on both the local and global environment. The company seeks to contribute to sustainable development by incorporating environmental considerations in business decision-making at every level of the organisation.

With the goal of having the lowest environmental impact per tonne of cement produced in the UK, Castle Cement is committed to:

- conduct its operations so as to comply with environmental legislation and fulfil other appropriate environmental commitments
- set objectives and targets for the prevention and minimisation of waste and emissions to all environmental media
- minimise the effects of its operations on climate change, principally through the reduction of carbon dioxide emissions, improving energy efficiency and resource use
- consider the environmental performance of suppliers and contractors whose activities are related to our significant environmental impacts
- maintain and test emergency procedures to deal effectively with any potential incidents
- maintain land use development and restoration plans for quarries and works
- develop and implement a biodiversity strategy
- increase the environmental awareness of our employees
- consider the life cycle impacts of our products with our customers
- communicate openly and honestly with regulatory authorities, local communities and other interested parties on our environmental performance

Castle Cement limited is committed to continual improvement of its environmental performance and pollution prevention. Specific environmental responsibilities are allocated to appropriately trained individuals where necessary. Environmental protection is the responsibility of **every** Castle Cement employee.

The implementation of this policy is via Castle Cement's Integrated Management System.



Jon Morrish
Managing Director