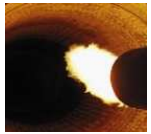


HeidelbergCement's Global Purchasing Categories

Categories



1) Refractories & Castings



2) Electricity, Gas, Coal & Fuels



3) Grinding Balls



4) Yellow Machines



5) Lab equipment



6) Packaging



7) Mechanical Equipment



8) RMC Machinery



9) Aggregates Machinery



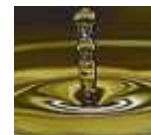
10) Admixtures



11) IT & Indirect Spend



12) Electrical Equipment



13) Alternative Fuels



14) Explosives